
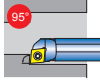

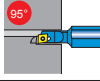

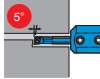

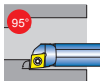

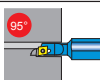

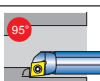

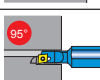

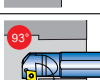

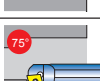

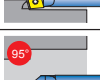

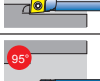

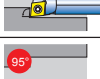

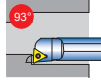
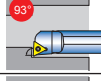
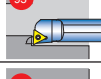

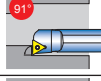
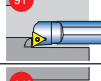
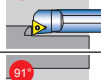
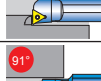
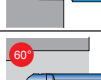

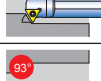

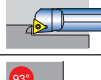

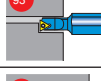

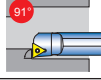

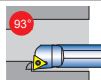
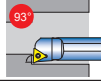
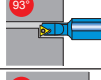
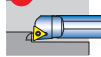

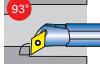

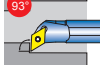
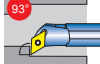
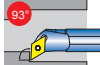

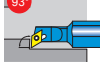

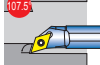

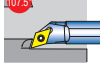
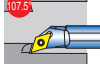
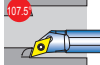

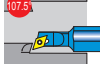

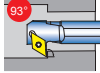

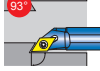
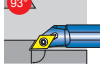






























BORING BAR SERIES



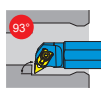

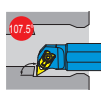


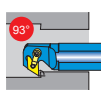


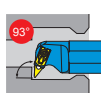

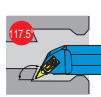


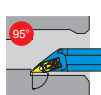


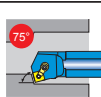


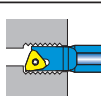


刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	
鋼 Steel	S-SCLC								●	●	●	●	●	●	●	●	●		80	
	S1000-SCLC S1200-SCLC S1600-SCLC									●	●	●							82	
硬質合金 Carbide	C-SCLC			●	●			●	●	●	●	●	●	●	●				80 82	
鋼 (帶出水孔) Steel (with oil hole)	A-SCLC								●	●	●	●	●	●	●				80	
	A0000-SCLC								●	●	●	●							83	
高速鋼 Alloy Tool Steel	H-SCLC								●	●	●	●	●	●	●	●	●		80	
	H1000-SCLC H1200-SCLC H1600-SCLC									●	●	●							82	
鋼 Steel	S-SCZC								●	●	●	●	●	●	●				81	
	S-SCKC								●	●	●	●	●	●	●				81	
	S-SCLP									●	●	●	●	●	●				84	
硬質合金 Carbide	C-SCLP									●	●	●	●	●	●				84	
高速鋼 Alloy Tool Steel	H-SCLP									●	●	●	●	●	●				84	

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																	頁碼 Page
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	40	
鋼 Steel	S-STUC							●	●	●	●	●	●	●	●	●				85	
硬質合金 Carbide	C-STUC							●	●	●	●	●	●	●	●	●				85	
高速鋼 Alloy Tool Steel	H-STUC							●	●	●	●	●	●	●	●	●				85	
鋼 Steel	S-STFC							●	●	●	●	●	●	●	●	●				86	
硬質合金 Carbide	C-STFC							●	●	●	●	●	●	●	●	●				86	
高速鋼 Alloy Tool Steel	H-STFC							●	●	●	●	●	●	●	●	●				86	
鋼 (帶出水孔) Steel (with oil hole)	A-STFC							●	●	●	●	●	●	●	●	●				86	
	A0000-STFC							●	●	●	●	●	●	●	●	●				87	
鋼 Steel	S-STWC							●	●	●	●	●	●	●	●	●				87	
	S-STUP(STUB)							●	●	●	●	●	●	●	●	●				88	
	S1600-STUP												●							89	
	S-STFP									●	●	●	●	●	●	●				89	
硬質合金 Carbide	C-STUP							●	●	●	●	●	●	●	●					88	
高速鋼 Alloy Tool Steel	H-STUP							●	●	●	●	●	●	●	●	●				88	
	H1600-STUP												●							89	
鋼 (帶出水孔) Steel (with oil hole)	A-STUP							●	●	●	●	●	●	●	●					88	

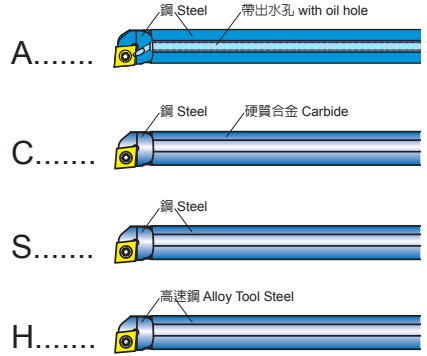
刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	
鋼 Steel	S-SDUC										●	●	●	●	●	●	●		90	
硬質合金 Carbide	C-SDUC										●	●	●	●	●				90	
高速鋼 Alloy Tool Steel	H-SDUC										●	●	●	●	●	●	●		90	
鋼 (帶出水孔) Steel (with oil hole)	A-SDUC										●	●	●						90	
	A0000-SDUC										●	●	●						93	
鋼 Steel	S-SDQC										●	●	●	●	●	●			91	
硬質合金 Carbide	C-SDQC										●	●	●	●	●				91	
高速鋼 Alloy Tool Steel	H-SDQC										●	●	●	●	●				91	
鋼 (帶出水孔) Steel (with oil hole)	A-SDQC										●	●	●						91	
	A0000-SDQC										●	●	●						93	
鋼 Steel	S-SDZC										●	●	●	●	●	●	●		92	
	S-SDJC							●		●	●	●	●	●	●				92	
高速鋼 Alloy Tool Steel	H-SDJC							●		●	●	●	●	●	●				92	

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page		
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32		40	50
鋼 Steel	S-SVJC											●	●	●	●	●	●	●		94		
	S-FSVJC													●	●	●				95		
	S-SVUC														●	●	●	●	●		94	
	S-SVQC														●	●	●	●			95	
	S-SVJB											●	●	●	●	●	●	●			96	
	S-FSVJB															●	●	●				97
	S-SVUB															●	●	●	●	●		96
	S-SVQB															●	●	●				97
高速鋼 Alloy Tool Steel	H-SVJC											●	●	●	●	●					94	
	H-SVJB											●	●	●	●	●					96	
鋼 Steel	S-SSSC														●	●	●	●			98	
	S-SSKC															●	●	●	●			98
鋼 Steel	S-SWLC										●	●	●	●	●						99	

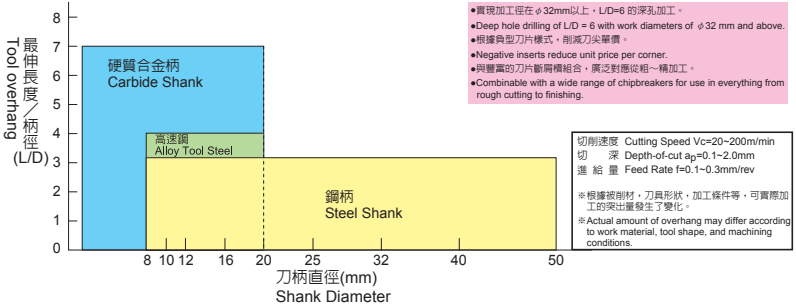
刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																頁碼 Page					
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32		40	50			
鋼 Steel	S-EDUN ● S-MDUN ○ 		 93°															○	○	○	●	●	○	110	
	S-EDQN ● S-MDQN ○ 		 107.5°																	○	○	○	●	●	○
	S-MDZN 		 93°																		○	○	○	112	
	S-EVUN ● S-MVUN ○ 		 93°																		○	○	○	113	
	S-EVQN ● S-MVQN ○ 		 117.5°																			○	○	○	114
	S-EVLN ● S-MVLN ○ 		 95°																			○	○	○	115
	S-MSKN 			 75°																			○	○	○
	SINR/L 																								117

■內徑刀柄型式 Steel / Carbide Shank Applications

- Steel Shank with Oil Hole
- Carbide Shank
- Steel Shank
- Alloy Tool Steel



■按刀桿尺寸分類的推薦使用領域 Application Range by Shank Type

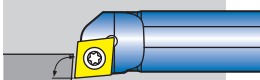


■刀桿材質選定 Shank Material Selection

加工方法 Application		銼刀種類 Type	鋼刀桿 Steel Shank	高速鋼 Alloy Tool Steel	硬質合金刀桿 Carbide Shank
一般鋼 General Steel	淺孔加工 (L/D<3) Shallow hole		◎ (經濟性) ◎ (More economical)		
	深孔加工 (L/D>3) Deep hole				◎
高速鋼 Alloy Tool Steel	深孔加工 (L/D>4) Deep hole			◎	
利用修光刀刀片的高效率加工 High efficiency boring by wiper insert				◎	◎
淬火鋼，高硬度材的加工 Hardened Steel					◎
高精度加工 High Precision boring					◎

SCLC 95°

95°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



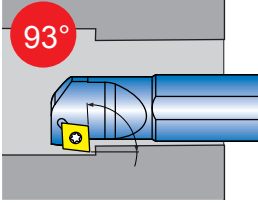
套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L	φB	D	F	L	K°	螺絲 Screw		旗型扳手 Wrench				
鋼 Steel	S08K-SCLCR/L06-09	●●	9	8	4	125	15	CC □□ 0602 □□	CS25	T-8					
	S08K-SCLCR/L06-10	●●	10	8	5.5	125	9								
	S10K-SCLCR/L06-12	●●	12	10	6	125	7								
	S12M-SCLCR/L06-14	●●	14	12	7	150	6								
	S16Q-SCLCR/L06-18	●●	18	16	9	180	7								
	S12M-SCLCR/L09-14	●●	14	12	7	150	7				CC □□ 09T3 □□	CS35	T-15		
	S12M-SCLCR/L09-16	●●	16	12	7	150	7								
	S14M-SCLCR/L09-16	●●	16	14	8	150	7								
	S16Q-SCLCR/L09-18	●●	18	16	9	180	7								
	S18Q-SCLCR/L09-20	●●	20	18	10	180	7								
	S20R-SCLCR/L09-22	●●	22	20	11	200	5								
	S25R-SCLCR/L09	●●	32	25	17	200	5	CC □□ 1204 □□	CS45	T-15					
	S32S-SCLCR/L09	●●	39	32	18	250	6								
	S40T-SCLCR/L09	●●	42	40	21	300	4								
S20R-SCLCR/L12-22	●●	22	20	12	200	8									
S25R-SCLCR/L12	●●	32	25	14	200	8									
S32S-SCLCR/L12	●●	39	32	18	250	6									
S40T-SCLCR/L12	●●	44	40	22	300	4									
鋼 (帶注油孔) Steel (with oil hole)	A08K-SCLCR/L06-10	●●	10	8	5.5	125	9	CC □□ 0602 □□	CS25	T-8					
	A10K-SCLCR/L06-12	●●	12	10	6	125	7								
	A12M-SCLCR/L06-14	●●	14	12	7	150	6								
	A16Q-SCLCR/L09-18	●●	18	16	9	180	7								
	A20R-SCLCR/L09-22	●●	22	20	11	200	5				CC □□ 09T3 □□	CS35	T-15		
	A25R-SCLCR/L09	●●	32	25	17	200	5								
合金鋼 Alloy Tool Steel	H08K-SCLCR/L06-09	●●	9	8	4.5	125	15	CC □□ 0602 □□	CS25	T-8					
	H08K-SCLCR/L06-10	●●	10	8	5.5	125	9								
	H10K-SCLCR/L06-12	●●	12	10	6	125	7								
	H12M-SCLCR/L06-14	●●	14	12	7	150	6								
	H16Q-SCLCR/L06-18	●●	18	16	9	180	7								
	H16Q-SCLCR/L09-18	●●	18	16	9	180	7				CC □□ 09T3 □□	CS35	T-15		
	H12M-SCLCR/L09-16	●●	16	12	7	150	7								
	H20R-SCLCR/L09-22	●●	22	20	11	200	5								
	H25R-SCLCR/L09	●●	32	25	14	200	5								
	H32S-SCLCR/L09	●●	39	32	18	250	6								
	H40T-SCLCR/L09	●●	44	40	22	300	4								
	超硬合金 Cermet	C0807K-SCLCR/L06-08	●	8	8	4	125	9	CC □□ 0602 □□	CS25	T-8				
C08K-SCLCR/L06-10		●●	10	8	5.5	125	9								
C10M-SCLCR/L06-12		●●	12	10	6	150	7								
C12Q-SCLCR/L06-14		●●	14	12	7	180	6								
C12Q-SCLCR/L09-16		●●	16	12	7	180	6								
C16R-SCLCR/L09-18		●●	18	16	9	200	7	CC □□ 09T3 □□				CS35	T-15		
C20S-SCLCR/L09-22		●	22	20	11	250	5								
C25T-SCLCR/L09			32	25	17	300	5								

SCZC 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



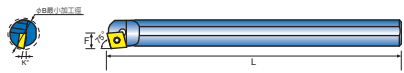
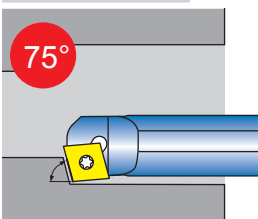
套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

在庫 Stock	加工徑 Min. Bore Dia.	寸法 Dimension (mm)						刀片 Insert	零件 Parts		價格 Price
		產品型號 Model No		D	F	L	K°		螺絲 Screw	旗型板手 Wrench	
		R	L								
鋼 Steel	S08K-SCZCR/L06	●	●	12	8	6.5	125	13	CC □□ 0602 □□	CS25	T-8
	S10K-SCZCR/L06	●	●	14	10	7.5	125	12			
	S12M-SCZCR/L06	●	●	16	12	8.5	150	10			
	S16Q-SCZCR/L09	●	●	21	16	11.5	180	10	CC □□ 09T3 □□	CS35	T-15
	S20R-SCZCR/L09	●	●	25	20	13.5	200	8			
	S25R-SCZCR/L09	●	●	32	25	16	200	6			

SCKC 75°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



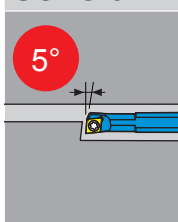
套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

在庫 Stock	加工徑 Min. Bore Dia.	寸法 Dimension (mm)						刀片 Insert	零件 Parts		價格 Price
		產品型號 Model No		D	F	L	K°		螺絲 Screw	旗型板手 Wrench	
		R	L								
鋼 Steel	S08K-SCKCR/L06-10	●	●	10	8	5	125	15	CC □□ 0602 □□	CS25	T-8
	S10K-SCKCR/L06-12	●	●	12	10	6	125	13			
	S12M-SCKCR/L06-14	●	●	14	12	8	150	10			
	S16Q-SCKCR/L06-18	●	●	18	16	10	180	7			
	S12M-SCKCR/L09-16	●	●	16	12	8	150	12	CC □□ 09T3 □□	CS35	T-15
	S16Q-SCKCR/L09-18	●	●	18	16	10	180	7			
	S20R-SCKCR/L09-22	●	●	22	20	12	200	8			
	S25R-SCKCR/L09	●	●	31	25	14	200	8			

刀片資料
CC □□ 0602 □□ / CC □□ 09T3 □□ / CC □□ 1204 □□ ▶ 參考 X 頁

Insert Detail
CC □□ 0602 □□ / CC □□ 09T3 □□ / CC □□ 1204 □□ ▶ Ref. Page-X

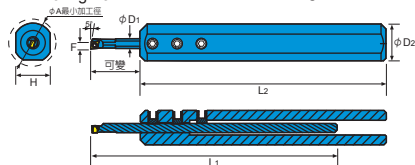
SCLC 5°



小徑內孔車刀架

Mini Boring Bar

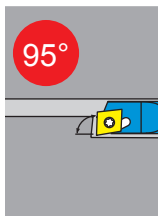
本圖所示為右手刀 (R)
Right-Hand Show



套筒需另購 ▶ 參 130 頁
Sleeve refer Page-130

Shank 柄頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L	φ A	φ D1	H	L1	L2	F	φ D2		螺絲 Screw	旗型扳手 Wrench	
Carbide 鏢	C04G-SCLCR/L03-05	●	●	5	4	15	90	100	2.5	16	CC □ □ 0301	CS18	T-6	
	C05H-SCLCR/L03-06	●	●	6	5	15	100	100	3	16				
	C06J-SCLCR/L04-07	●	●	7	6	15	110	100	3.5	16	CC □ □ 0401	CS22	T-7	

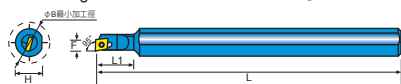
SCLCR 95°



小徑內孔車刀架

Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

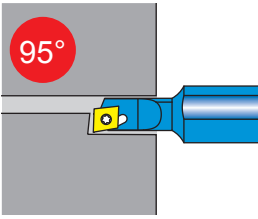


套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

Shank 柄頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price
		R	L	B	D	L	L1	H					
Steel 鏢	S1004K-SCLCR/L03	●		5	10	125	12	9	CC □ □ 0301	CS18	T-6		
	S1204H-SCLCR/L03	●		5	12	100	8	11					
	S1206K-SCLCR/L04	●		7	12	125	14	11	CC □ □ 0401	CS22	T-7		
	S1607K-SCLCR/L06-08	●		8	16	125	15	15	CC □ □ 0602	CS25	T-8		
	S1608K-SCLCR/L06-09	●	●	9	16	125	15	15					
	S1609K-SCLCR/L06-10	●	●	10	16	125	15	15					
	S1610K-SCLCR/L06-12	●	●	12	16	125	15	15					
Alloy Tool Steel 硬質鏢	H1004K-SCLCR/L03	●		5	10	125	12	9	CC □ □ 0301	CS18	T-6		
	H1204H-SCLCR/L03	●		5	12	100	8	11					
	H1206K-SCLCR/L04	●		7	12	125	14	11	CC □ □ 0401	CS22	T-7		
	H1607K-SCLCR/L06-08	●		8	16	125	15	15	CC □ □ 0602	CS25	T-8		
	H1608K-SCLCR/L06-09	●		9	16	125	15	15					
	H1609K-SCLCR/L06-10	●		10	16	125	15	15					
	H1610K-SCLCR/L06-12	●		12	16	125	15	15					

SET-SCLC 95°

 小徑內孔車刀架
Mini Boring Bar

 本圖所示為右手刀 (R)
Right-Hand Show

 套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

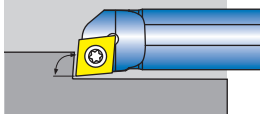
BORING BAR SERIES

材質 Shank	產品型號 Model No	在庫 Stock	加工徑 Min. Bore Dia.	寸法 Dimension (mm)						刀片 Insert	零件 Parts		價格 Price		
				R	L	φ B	D	d	L		L1	F		螺絲 Screw	旗型扳手 Wrench
				鋼 (帶油孔) Steel (with oil hole)	A0608H-SCLCR/L06	●	●	8	8		6	100		25	4
A0810J-SCLCR/L06	●	●	12	10	8	110	32	6							
A1012K-SCLCR/L06	●	●	14	12	10	125	38	7							
A1216M-SCLCR/L06	●	●	18	16	12	150	50	9							
A0816SET-SCLCR/L	●	●	A0608H-SCLCR06X1, A0810J-SCLCR06X1, A1012K-SCLCR06X1 A1216M-SCLCR06X1, CS25X6, T-8X1												

S

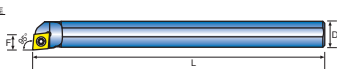
SCLP 95°

95°



內徑車刀架

Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



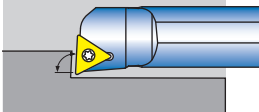
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

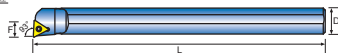
零件 Parts





本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L	φ B	D	F	L	K°				
鋼 Steel	S10K-SCLPR/L08-12	●	●	12	10	6.5	125	7	CP □□ 0802 □□	CS30	T-10	
	S12M-SCLPR/L08-14	●	●	14	12	7.5	150	6				
	S12M-SCLPR/L09-14			14	12	8	15	6	CP □□ 0903 □□	CS35	T-15	
	S12M-SCLPR/L09-16	●	●	16	12	8	150	6				
	S14M-SCLPR/L09-16	●	●	16	14	8.5	150	6				
	S16Q-SCLPR/L09-18	●	●	18	16	9.5	180	4				
	S20R-SCLPR/L09-22	●	●	22	20	11.5	200	4				
	S25R-SCLPR/L09	●	●	32	25	16	200	4				
合金鋼 Alloy Tool Steel	H10K-SCLPR/L08-12			12	10	6	125	7	CP □□ 0802 □□	CS30	T-10	
	H12M-SCLPR/L08-14			14	12	7	150	6				
	H12M-SCLPR/L09-16			16	12	8	150	6	CP □□ 0903 □□	CS35	T-10	
	H16Q-SCLPR/L09-18			18	16	9	180	4				
	H20R-SCLPR/L09-22			22	20	11	200	4				
	H25R-SCLPR/L09			32	25	14	200	4				
陶瓷 Ceramic	C10M-SCLPR/L08-12			12	10	6.5	150	7	CP □□ 0802 □□	CS30	T-10	
	C12Q-SCLPR/L08-14			14	12	7.5	180	6				
	C12Q-SCLPR/L09-14			14	12	8	180	6	CP □□ 0903 □□	CS35	T-15	
	C16R-SCLPR/L09-18			18	16	9.5	200	4				
	C20S-SCLPR/L09-22			22	20	11.5	250	4				
	C25T-SCLPR/L09			32	25	16	300	4				

STUC 93°

93°


 內徑車刀架
Boring Bar

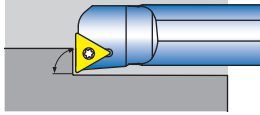
 本圖所示為右手刀 (R)
Right-Hand Swow

 套筒可另購 ▶ 參 130~132
Sleeve refer Page-130-132

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
												
鋼 Steel	S08K-STUCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7	
	S10K-STUCR/L09-12	●	●	12	10	6	125	15				
	S10K-STUCR/L11-12	●	●	12	10	6	125	15				
	S12M-STUCR/L11-14	●	●	14	12	7	150	10				
	S14M-STUCR/L11-16	●	●	16	14	8	150	8	TC □□ 1102 □□	CS25	T-8	
	S16Q-STUCR/L11-18	●	●	18	16	9	180	6				
	S20R-STUCR/L11-22	●	●	22	20	11	200	3				
	S20R-STUCR/L16-22	●	●	22	20	11	200	8				
	S25R-STUCR/L16	●	●	32	25	17	200	6	TC □□ 16T3 □□	CS35	T-15	
S32S-STUCR/L16	●	●	39	32	17.5	250	4					
合金鋼 Alloy tool Steel	H08K-STUCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7	
	H10K-STUCR/L09-12	●		12	10	6	125	15				
	H10K-STUCR/L11-12	●		12	10	6	125	15				
	H12M-STUCR/L11-14	●	●	14	12	7	150	10	TC □□ 1102 □□	CS25	T-8	
	H16Q-STUCR/L11-18	●		18	16	9	180	6				
	H20R-STUCR/L11-22	●		22	20	11	200	3				
	H20R-STUCR/L16-22	●		22	20	11	200	8	TC □□ 16T3 □□	CS35	T-15	
H25R-STUCR/L16	●		32	25	14	200	6					
超硬材料 Cermet	C08K-STUCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7	
	C10M-STUCR/L09-12	●		12	10	6	150	15				
	C10M-STUCR/L11-12	●		12	10	6	150	15				
	C12Q-STUCR/L11-14	●		14	12	7	180	10	TC □□ 1102 □□	CS25	T-8	
	C16R-STUCR/L11-18	●		18	16	9	200	6				
	C20S-STUCR/L11-22	●		22	20	11	250	3				

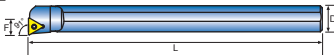
S

STFC 91°

91°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



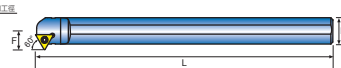
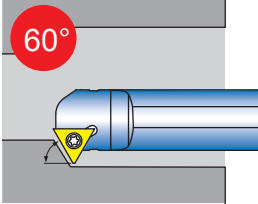
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench		
鋼 Steel	S08K-STFCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	S10K-STFCR/L09-12	●	●	12	10	6	125	15							
	S12M-STFCR/L09-14	●	●	14	12	7	150	10							
	S10K-STFCR/L11-12	●	●	12	10	6	125	15							
	S12M-STFCR/L11-14	●	●	14	12	7	150	10	TC □□ 1102 □□	CS25	T-8				
	S16Q-STFCR/L11-18	●	●	18	16	9	180	6							
	S20R-STFCR/L11-22	●	●	22	20	11	200	3							
	S20R-STFCR/L16-22	●	●	22	20	11	200	3							
S25R-STFCR/L16	●	●	32	25	16	200	2	TC □□ 16T3 □□	CS35	T-15					
鋼 (帶油孔) Steel (with oil hole)	A08K-STFCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	A10M-STFCR/L11-12	●		12	10	6	150	15	TC □□ 1102 □□	CS25	T-8				
	A12Q-STFCR/L11-14	●		14	12	7	180	10							
	A16R-STFCR/L11-18	●		18	16	9	200	6							
	合金鋼 Alloy Tool Steel	H08K-STFCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7			
H10K-STFCR/L09-12		●		12	10	6	125	15							
H12M-STFCR/L09-14		●		14	12	7	150	10							
H10K-STFCR/L11-12		●		12	10	6	125	15	TC □□ 1102 □□				CS25	T-8	
H12M-STFCR/L11-14		●		14	12	7	150	10							
H16Q-STFCR/L11-18		●		18	16	9	180	6							
H20R-STFCR/L11-22		●		22	20	11	200	3							
H20R-STFCR/L16-22		●		22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15				
H25R-STFCR/L16	●		32	25	14	200	2								
碳化鈦 Cermet	C08K-STFCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7				
	C10M-STFCR/L09-12	●		12	10	6	150	15							
	C12Q-STFCR/L09-14	●		14	12	7	180	10							
	C12Q-STFCR/L11-14	●		14	12	7	180	10	TC □□ 1102 □□	CS25	T-8				
	C16R-STFCR/L11-18	●		18	16	9	200	6							
C20S-STFCR/L11-22	●		22	20	11	250	3								

STWC 60°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



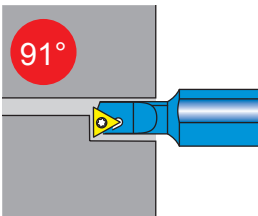
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°				
		鋼 Steel	S0806K-STWBR/L06	●	●	7	8	10	125	7	TB □□ 0601 □□	
	S08K-STWCR/L09	●	●	10	8	6	125	15	TC □□ 0902 □□	CS22	T-7	
	S10K-STWCR/L09	●	●	12	10	6	125	15				
	S10K-STWCR/L11	●	●	12	10	6	125	15				
	S12M-STWCR/L11	●	●	16	12	7	150	13	TC □□ 1102 □□	CS25	T-8	
	S16Q-STWCR/L11	●	●	20	16	9	180	10				
	S20R-STWCR/L11	●	●	25	20	11	200	7				
	S25R-STWCR/L16	●	●	30	25	14	200	5				
	S32S-STWCR/L16	●	●	40	32	20	250	6	TC □□ 16T3 □□	CS35	T-15	
	S40T-STWCR/L16	●	●	48	40	24	300	0				

SET-STFC 91°

小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 (Parts)		價格 Price	
		R	L	φ B	D	d	L	L1	F				
		鋼 (帶油孔) Steel (with oil hole)	A0810J-STFCR/L11	●	●	14	7	8	110	32	7		TC □□ 1102
	A1012K-STFCR/L11	●	●	18	9	10	125	38	9				
	A1216M-STFCR/L11	●	●	22	11	12	150	50	11				
	A1016SET-STFCR/L	●	●	A0810J-STFCR07X1, A1012K-STFCR07X1, A1216M-STFCR07X1				CS25X6, T-8X1					

刀片資料

TB □□ 0601 □□ ▶ 參考 AE 頁

TC □□ 0902 □□ / TC □□ 1102 □□ / TC □□ 16T3 □□ ▶ 參考 Z 頁

Insert Detail

TB □□ 0601 □□ ▶ Ref. Page-AE

TC □□ 0902 □□ / TC □□ 1102 □□ / TC □□ 16T3 □□ ▶ Ref. Page-Z



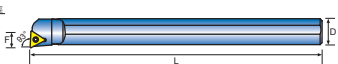
STUP 93°

93°

內徑車刀架

Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

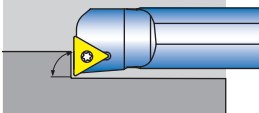


套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

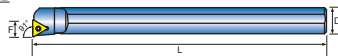
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		R	L	φ B	D	F	L	K°	螺絲 Screw		旗型板手 Wrench			
鋼 Steel	S0806K-STUBR/L06-07-L20	●		7	8	10	125	7		TB □ □ 0601 □ □	CS20	T-6		
	S08K-STUBR/L06-08	●	●	8	8	4	125	12						
	S08K-STUPR/L08-10	●	●	10	8	5.5	125	10		TP □ □ 0802 □ □	CS22	T-7		
	S08K-STUPR/L09-10	●	●	10	8	5.5	125	10						
	S10K-STUPR/L09-12	●	●	12	10	6	125	8		TP □ □ 0902 □ □	CS25	T-8		
	S12M-STUPR/L09-14	●	●	14	12	7	150	5						
	S10K-STUPR/L11-12	●	●	12	10	6	125	8						
	S12M-STUPR/L11-14	●	●	14	12	7	150	7						
	S14M-STUPR/L11-16	●	●	16	14	8	150	6		TP □ □ 1103 □ □	CS30	T-10		
	S16Q-STUPR/L11-18	●	●	18	16	9	180	4						
	S18Q-STUPR/L11-20	●	●	20	18	10	180	4						
	S20R-STUPR/L11-22	●	●	22	20	11	200	2						
	S20R-STUPR/L1604-22	●	●	22	20	11	200	3		TP □ □ 1604 □ □	CS35	T-15		
	S25R-STUPR/L1604	●	●	32	25	16	200	2						
S20R-STUPR/L1603-22	●	●	22	20	11	200	3		TP □ □ 1603 □ □	CS35	T-15			
S25R-STUPR/L1603	●	●	32	25	16	200	2							
鋼 (兼可內孔) Steel (with oil hole)	A08K-STUPR/L09-10	●	●	10	8	5.5	125	10						
	A10K-STUPR/L09-12	●	●	12	10	6	125	8		TP □ □ 0902 □ □	CS25	T-8		
	A12M-STUPR/L09-14	●	●	14	12	7	150	5						
	A16Q-STUPR/L11-18	●	●	18	16	9	180	4		TP □ □ 1103 □ □	CS30	T-15		
	A20R-STUPR/L11-22	●	●	22	20	11	200	2						
合金鋼 Alloy Tool Steel	H08K-STUPR/L08-10	●	●	10	8	5.5	125	10		TP □ □ 0802 □ □	CS22	T-7		
	H08K-STUPR/L09-10	●	●	10	8	5.5	125	10						
	H10K-STUPR/L09-12	●	●	12	10	6	125	8		TP □ □ 0902 □ □	CS25	T-8		
	H12M-STUPR/L09-14	●	●	14	12	7	150	5						
	H10K-STUPR/L11-12	●	●	12	10	6	125	8						
	H12M-STUPR/L11-14	●	●	14	12	7	150	7		TP □ □ 1103 □ □	CS30	T-10		
	H16Q-STUPR/L11-18	●	●	18	16	9	180	4						
	H20R-STUPR/L11-22	●	●	22	20	11	200	2						
超硬合金 Cermet	H20R-STUPR/L1604-22	●	●	22	20	11	200	3		TP □ □ 1604 □ □	CS35	T-15		
	H25R-STUPR/L1604	●	●	32	25	14	200	2						
	C0807K-STUBR/L06-08	●	●	8	8	4	125	9		TB □ □ 0601 □ □	CS20	T-6		
	C08K-STUPR/L08-10	●	●	10	8	5.5	125	10						
	C08H-STUPR/L08-10	●	●	10	8	5.5	100	10		TP □ □ 0802 □ □	CS22	T-7		
	C08K-STUPR/L09-10	●	●	10	8	5.5	125	10						
	C10M-STUPR/L09-12	●	●	12	10	6	150	15		TP □ □ 0902 □ □	CS25	T-8		
	C12Q-STUPR/L09-14	●	●	14	12	7	180	15						
	C10M-STUPR/L11-12	●	●	12	10	6	150	15						
	C10H-STUPR/L11-12	●	●	12	10	6	100	15		TP □ □ 1103 □ □	CS30	T-10		
C12Q-STUPR/L11-14	●	●	14	12	7	180	10							
C16R-STUPR/L11-18	●	●	18	16	9	200	6							
C20S-STUPR/L11-22	●	●	22	20	11	250	3							

STFP 91°

91°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

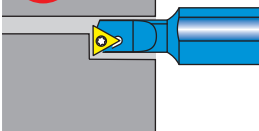


套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

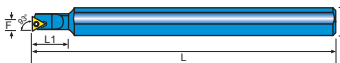
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S10K-STFPR/L11-12	●	●	12	10	6	125	7	TP □□ 1103 □□	CS30	T-10	
	S12M-STFPR/L11-14	●	●	14	12	7	150	6				
	S16Q-STFPR/L11-18	●	●	18	16	9	180	4				
	S20R-STFPR/L11-22	●	●	22	20	11	200	4				

STUP 93°

93°



小徑內孔車刀架
Mini Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	L	L1	H		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S1609J-STUPR/L08-10	●	●	10	16	110	15	15	TP □□ 0802 □□	CS22	T-7	
	S1610K-STUPR/L11-12	●	●	12	16	120	15	15				TP □□ 1103 □□
合金鋼 Alloy tool Steel	H1609J-STUPR/L08-10	●		12	16	110	15	15	TP □□ 0802 □□	CS22	T-7	
	H1610K-STUPR/L11-12	●		12	16	120	15	15				TP □□ 1103 □□

刀片資料

TB □□ 0601 □□ ▶ 參考 AE 頁

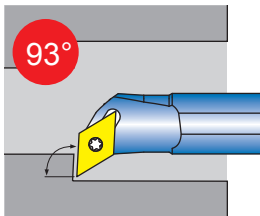
TP □□ 0802 □□ / TP □□ 0902 □□ / TP □□ 1103 □□ ▶ 參考 Y 頁

Insert Detail

TB □□ 0601 □□ ▶ Ref. Page-AE

TP □□ 0802 □□ / TP □□ 0902 □□ / TP □□ 1103 □□ ▶ Ref. Page-Y

SDUC 93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本車 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench	
鋼 Steel	S10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8			
	S12M-SDUCR/L07	●	●	16	12	9	150	8						
	S16Q-SDUCR/L07	●	●	20	16	11	180	6						
	S16Q-SDUCR/L11	●	●	20	16	11	180	6						
	S20R-SDUCR/L11	●	●	25	20	13	200	8	DC □□ 11T3 □□	CS35	T-15			
	S25R-SDUCR/L11	●	●	32	25	17	200	4						
	S32S-SDUCR/L11	●	●	39	32	20	250	4						
	S40T-SDUCR/L11	●	●	28	40	24	300	2						
鋼 (能加工油孔) Steel (with oil hole)	A10K-SDUCR/L07	●		13	10	7	125	10	DC □□ 0702 □□	CS25	T-8			
	A12M-SDUCR/L07	●	●	16	12	9	150	8						
	A16Q-SDUCR/L07	●		20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15			
	A16Q-SDUCR/L11	●		25	20	13	180	6						
	A20R-SDUCR/L11	●		32	25	17	200	8						
	A20R-SDUCR/L11	●		32	25	17	200	8						
合金鋼 Alloy Tool Steel	H10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8			
	H12M-SDUCR/L07	●	●	16	12	9	150	8						
	H16Q-SDUCR/L07	●	●	20	16	11	180	6						
	H16Q-SDUCR/L11	●		20	16	11	180	6						
	H20R-SDUCR/L11	●		25	20	13	200	8	DC □□ 11T3 □□	CS35	T-15			
	H25R-SDUCR/L11	●		32	25	17	200	4						
	H32S-SDUCR/L11	●		39	32	20	250	4						
	H40T-SDUCR/L11	●		28	40	24	300	2						
碳化鈷 Carbide	C10M-SDUCR/L07	●	●	13	10	7	150	10	DC □□ 0702 □□	CS25	T-8			
	C12Q-SDUCR/L07	●	●	16	12	9	180	8						
	C16R-SDUCR/L07	●	●	20	16	11	200	6						
	C20S-SDUCR/L11	●		25	20	13	250	8	DC □□ 11T3 □□	CS35	T-15			
	C25T-SDUCR/L11			32	25	17	300	4						

刀片資料

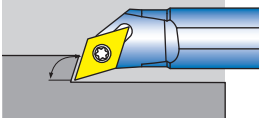
DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ 參考 AA 頁

Insert Detail

DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ Ref. Page-AA

SDQC 107.5°

107.5°



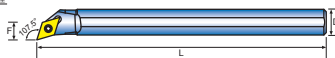
內徑車刀架

Boring Bar



本圖所示為右手刀 (R)

Right-Hand Show


 套筒可另購 ▶ 參 130~132
 Sleeve refer Page-130~132

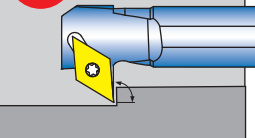
BORING BAR SERIES

S

刀架 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench				
鋼 Steel	S10K-SDQCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	S12M-SDQCR/L07	●	●	16	12	9	150	8							
	S16Q-SDQCR/L07	●	●	20	16	11	180	6							
	S16Q-SDQCR/L11	●	●	20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15				
	S20R-SDQCR/L11	●	●	25	20	13	200	8							
	S25R-SDQCR/L11	●	●	32	25	17	200	4							
	S32S-SDQCR/L11	●	●	39	32	20	250	4							
鋼 (帶注油孔) Steel (with oil hole)	A10K-SDQCR/L07	●		13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	A12M-SDQCR/L07	●		16	12	9	150	8							
	A16Q-SDQCR/L07	●		20	16	11	180	6							
合金鋼 Alloy Tool Steel	H10K-SDQCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8				
	H12M-SDQCR/L07	●	●	16	12	9	150	8							
	H16Q-SDQCR/L07	●	●	20	16	11	180	6							
	H16Q-SDQCR/L11	●		20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15				
	H20R-SDQCR/L11	●		25	20	13	200	8							
	H25R-SDQCR/L11	●		32	25	17	200	4							
陶瓷 Ceramic	C10M-SDQCR/L07	●	●	13	10	7	150	10	DC □□ 0702 □□	CS25	T-8				
	C12Q-SDQCR/L07	●	●	16	12	9	180	8							
	C16R-SDQCR/L07	●	●	20	16	11	200	6							
	C16R-SDQCR/L11	●	●	20	16	11	200	6	DC □□ 11T3 □□	CS35	T-15				
	C20S-SDQCR/L11	●		25	20	13	250	8							
	C25T-SDQCR/L11			32	25	17	300	4							

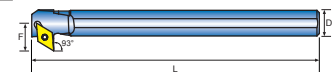
SDZC 93°

93°



內徑車刀架

Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

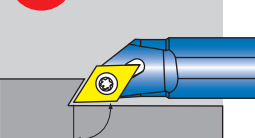


套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price	
		R	L		φ B	D	F	L		K°	螺絲 Screw	旗型扳手 Wrench		
鋼 Steel	S10K-SDZCR/L07	●	●	15	10	8.5	125	12	DC □□ 0702 □□	CS25	T-8			
	S12M-SDZCR/L07	●	●	17	12	10.5	150	9						
	S16Q-SDZCR/L07	●	●	21	16	12.5	180	8						
	S20R-SDZCR/L11	●	●	26	20	15.5	200	8	DC □□ 11T3 □□	CS35	T-15			
	S25R-SDZCR/L11	●	●	33	25	18	200	6						
	S32S-SDZCR/L11	●	●	38	32	20.5	250	4						
	S40T-SDZCR/L11	●	●	41	40	20.5	300	4						

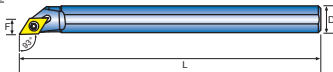
SDJC 93°

93°



內徑車刀架

Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

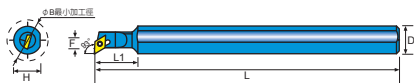
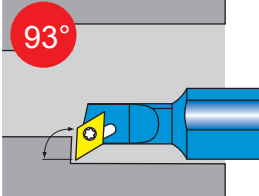





套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price	
		R	L		φ B	D	F	L		K°	螺絲 Screw	旗型扳手 Wrench		
鋼 Steel	S08K-SDJCR/L07	●	●	10	8	5	125	10	DC □□ 0702 □□	CS25	T-8			
	S10K-SDJCR/L07	●	●	12	10	6	125	10						
	S12M-SDJCR/L07	●	●	14	12	7	150	8						
	S16Q-SDJCR/L07	●	●	19	16	9	180	6	DC □□ 11T3 □□	CS35	T-15			
	S16Q-SDJCR/L11	●	●	19	16	10	180	6						
	S20R-SDJCR/L11	●	●	24	20	12	200	8						
	S25R-SDJCR/L11	●	●	30	25	15	200	4						
合金鋼 Alloy Tool Steel	H08K-SDJCR/L07	●		10	8	5	125	10	DC □□ 0702 □□	CS25	T-8			
	H10K-SDJCR/L07	●		12	10	6	125	10						
	H12M-SDJCR/L07	●		14	12	7	150	8						
	H16Q-SDJCR/L07	●		19	16	9	180	6	DC □□ 11T3 □□	CS35	T-15			
	H16Q-SDJCR/L11	●		19	16	9	180	6						
	H20R-SDJCR/L11	●		24	20	10.5	200	8						
H25R-SDJCR/L11	●		30	25	13.5	200	4							

SET-SDUC

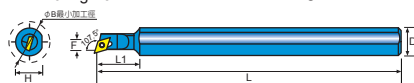
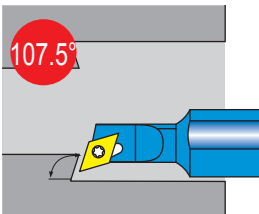
 小徑內孔車刀架
Mini Boring Bar




 本圖所示為右手刀 (R)
Right-Hand Show

 套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price			
		R	L		D	d	L	L1	F		螺絲 Screw	旗型扳手 Wrench				
				ϕB												
鋼 (無子夾) Steel (with oil hole)	A0810J-SDUCR/L07	●	●	12.5	10	8	110	22	5							
	A1012K-SDUCR/L07	●	●	15.5	12	10	125	28	5				DC □□ 0702	CS25	T-8	
	A1216M-SDUCR/L07	●	●	19.5	16	12	150	36	5							
	A1016SET-SDUCR/L	●	●	A0810J-SDUCR07X1, A1012K-SDUCR07X1, A1216M-SDUCR07X1					CS25X6, T-8X1							

SET-SDQC

 小徑內孔車刀架
Mini Boring Bar

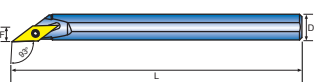
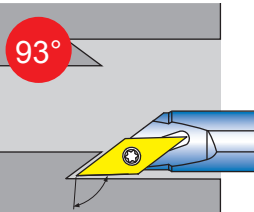
 本圖所示為右手刀 (R)
Right-Hand Show

 套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price			
		R	L		D	d	L	L1	F		螺絲 Screw	旗型扳手 Wrench				
				ϕB												
鋼 (無子夾) Steel (with oil hole)	A0810J-SDQCR/L07	●	●	14	10	8	110	22	7							
	A1012K-SDQCR/L07	●	●	18	12	10	125	28	9				DC □□ 0702	CS25	T-8	
	A1216M-SDQCR/L07	●	●	22	16	12	150	36	11							
	A1016SET-SDQCR/L	●	●	A0810J-SDQCR07X1, A1012K-SDQCR07X1, A1216M-SDQCR07X1					CS25X6, T-8X1							

SVJC 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



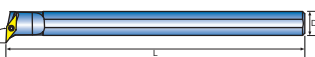
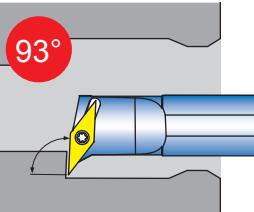
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench		
鋼 Steel	S10K-SVJCR/L11	●	●	12	10	6	125	10	VC □□ 1103 □□	CS25	T-8				
	S12M-SVJCR/L11	●	●	14	12	7	150	10							
	S16Q-SVJCR/L11	●	●	18	16	9	180	7							
	S20R-SVJCR/L11	●	●	25	20	9	180	7							
	S16Q-SVJCR/L16	●	●	18	16	9	180	7	VC □□ 1604 □□	CS35	T-15				
	S20R-SVJCR/L16	●	●	25	20	9	200	7							
	S25R-SVJCR/L16	●	●	32	25	11	200	7							
	S32S-SVJCR/L16	●	●	40	32	14	250	5							
S40T-SVJCR/L16	●	●	47	40	23.5	300	8								
合金鋼 Alloy Tool Steel	H10K-SVJCR/L11	●	●	12	10	6	125	10	VC □□ 1103 □□	CS25	T-8				
	H12M-SVJCR/L11	●	●	14	12	7	150	10							
	H16Q-SVJCR/L11	●	●	18	16	9	180	7							
	H20R-SVJCR/L11	●	●	18	20	10.5	200	7	VC □□ 1604 □□	CS35	T-15				
	H16Q-SVJCR/L16	●	●	18	16	9	180	7							
	H20R-SVJCR/L16	●	●	25	20	10.5	200	7							
H25R-SVJCR/L16	●	●	32	25	13.5	200	7								

SVUC 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



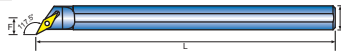
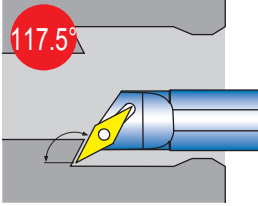
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L		φ B	D	F	L		K°	螺絲 Screw		旗型扳手 Wrench		
鋼 Steel	S16Q-SVUCR/L11	●	●	22	16	11	180	7	VC □□ 1103 □□	CS25	T-8				
	S20R-SVUCR/L11	●	●	27	20	13	200	7							
	S25R-SVUCR/L11	●	●	33	25	17	200	5							
	S25R-SVUCR/L16	●	●	33	25	17	200	5	VC □□ 1604 □□	CS35	T-15				
	S32S-SVUCR/L16	●	●	44	32	22	250	10							
	S40T-SVUCR/L16	●	●	54	40	27	300	8							

SVQC 117.5°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



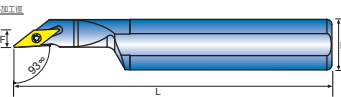
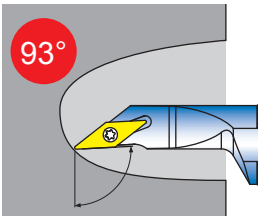
套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price		
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench			
鋼 Steel	S16Q-SVQCR/L11	●	●	20	16	11	180	7	VC □□ 1103 □□	CS25	T-8			
	S20R-SVQCR/L11	●	●	25	20	13	200	7						
	S25R-SVQCR/L11	●	●	32	25	17	200	5						
	S25R-SVQCR/L16	●	●	32	25	17	200	5	VC □□ 1604 □□	CS35	T-15			
	S40T-SVQCR/L16	●	●	54	32	27	250	7						

FSVJC 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



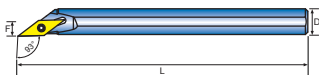
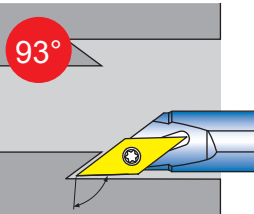
套筒可另購 ▶ 參 130-132
Sleeve refer Page-130-132

本質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price		
		R	L	φ B	D	F	L	L ₁	K°		螺絲 Screw	旗型扳手 Wrench			
鋼 Steel	S16K-FSVJCR/L11	●	●	20	16	2	125	36	5	VC □□ 1103 □□	CS25	T-8			
	S20M-FSVJCR/L11	●	●	25	20	2	150	37.5	5						
	S25M-FSVJCR/L11	●	●	30	25	3.5	150	45	5						

SVJB 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

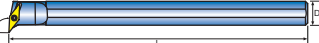
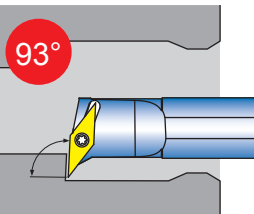
零件 Parts

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price			
		R	L		φ B	D	F	L					K°		
鋼 Steel	S10K-SVJBR/L11	●	●	12	10	6	125	10	VB □□ 1103 □□	CS25	T-8				
	S12M-SVJBR/L11	●	●	14	12	7	150	10							
	S16Q-SVJBR/L16	●	●	18	16	9	180	7							
	S20R-SVJBR/L16	●	●	25	20	9	200	7							
	S25R-SVJBR/L16	●	●	32	25	11	200	7				VB □□ 1604 □□	CS35	T-15	
	S32S-SVJBR/L16	●	●	40	32	14	250	5							
	S40T-SVJBR/L16	●	●	57	40	28.5	300	8							
合金鋼 Alloy Tool Steel	H10K-SVJBR/L11	●	●	12	10	6	125	10	VB □□ 1103 □□	CS25	T-8				
	H12M-SVJBR/L11	●	●	14	12	7	150	10							
	H16Q-SVJBR/L11	●	●	18	16	9	180	7							
	H20R-SVJBR/L11	●	●	18	20	10.5	200	7							
	H16Q-SVJBR/L16	●	●	18	16	9	180	7	VB □□ 1604 □□	CS35	T-15				
	H20R-SVJBR/L16	●	●	25	20	10.5	200	7							
	H25R-SVJBR/L16	●	●	32	25	13.5	200	7							

SVUB 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

零件 Parts

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench	價格 Price
		R	L		φ B	D	F	L				
鋼 Steel	S16Q-SVUBR/L11	●	●	22	16	11	180	7	VB □□ 1103 □□	CS25	T-8	
	S20R-SVUBR/L11	●	●	27	20	13	200	7				
	S25R-SVUBR/L16	●	●	33	25	17	200	5	VB □□ 1604 □□	CS35	T-15	
	S32S-SVUBR/L16	●	●	44	32	22	250	10				
	S40T-SVUBR/L16	●	●	54	40	27	300	8				

刀片資料

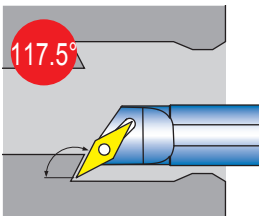
VB □□ 1103 □□ / VB □□ 1604 □□ ▶ 參考 AC 頁

Insert Detail

VB □□ 1103 □□ / VB □□ 1604 □□ ▶ Ref. Page-AC

SVQB 117.5°

117.5°



內徑車刀架

Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

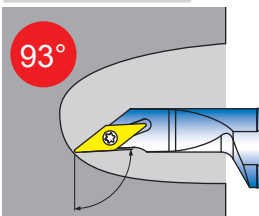


套筒可另購 ▶ 參 130~132
Sleeve refer Page-130-132

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price			
		R	L		D	F	L	K°		螺絲 Screw	旗型板手 Wrench				
		●	●	φ B											
鋼 Steel	S16Q-SVQBR/L11	●	●	20	16	11	180	7	VB □ □ 1103 □ □	CS25	T-8				
	S20R-SVQBR/L11	●	●	25	20	13	200	7							
	S25R-SVQBR/L11	●	●	32	25	17	200	5							
	S25R-SVQBR/L16	●	●	32	25	17	200	5	VB □ □ 1604 □ □	CS35	T-15				
	S40T-SVQBR/L16	●	●	54	40	27	250	7							

FSVJB 93°

93°

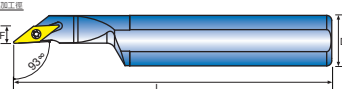


內徑車刀架

Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

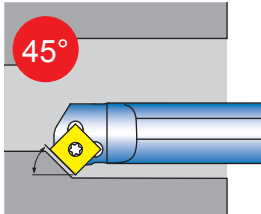


套筒可另購 ▶ 參 130~132
Sleeve refer Page-130-132

S

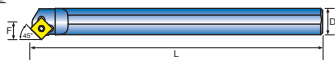
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		R	L		D	F	L	L ₁		K°	螺絲 Screw		旗型板手 Wrench			
		●	●	φ B												
鋼 Steel	S16K-FSVJBR/L11	●	●	20	16	2	125	36	5	VB □ □ 1103 □ □	CS25	T-8				
	S20M-FSVJBR/L11	●	●	25	20	2	150	37.5	5							
	S25M-FSVJBR/L11	●	●	30	25	3.5	150	45	5							

SSSC 45°



內徑車刀架
Boring Bar

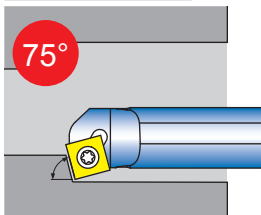
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

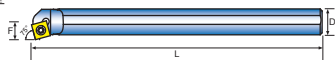
本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench		
鋼 Steel	S12M-SSSCR/L09	●	●	16	12	8.5	150	12	SC □□ 09T3 □□	CS35	T-15		
	S16Q-SSSCR/L09	●	●	22	16	11.5	180	10					
	S20R-SSSCR/L09	●	●	26	20	13.5	200	8					
	S25R-SSSCR/L09	●	●	31	25	16	200	6					

SSKC 75°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts			價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench		
鋼 Steel	S12M-SSKCR/L09	●	●	16	12	8.5	150	12	SC □□ 09T3 □□	CS35	T-15		
	S16N-SSKCR/L09	●	●	20	16	10.5	160	10					
	S16Q-SSKCR/L09	●	●	20	16	10.5	180	10					
	S20R-SSKCR/L09	●	●	24	20	12.5	200	8					
	S25R-SSKCR/L09	●	●	31	25	17	200	6					

刀片資料

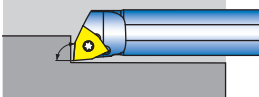
SC □□ 09T3 □□ ▶ 參考 AD 頁

Insert Detail

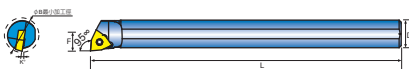
SC □□ 09T3 □□ ▶ Ref. Page-AD

SWLC 95°

95°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

BORING BAR SERIES

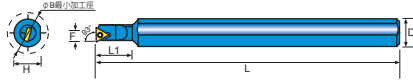
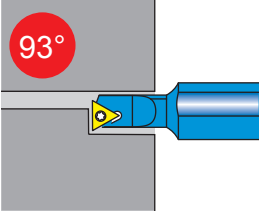
本類 SteinK	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw 	旗型板手 Wrench 	
鋼 Steel	S08K-SWLCR/L03-10	●	●	10	8	5	125	12	WC □□ 0302 □□	CS25	T-8	
	S10K-SWLCR/L03-12	●	●	12	10	6	125	10				
	S08K-SWLCR/L04-10	●	●	10	8	5	125	12	WC □□ 0402 □□	CS25	T-8	
	S12M-SWLCR/L04-14	●	●	14	12	7	150	10				
	S16Q-SWLCR/L04-18	●	●	18	16	9	180	8				
	S20R-SWLCR/L05-22	●	●	22	20	11	200	5	WC □□ 0503 □□	CS30	T-10	

S

STUB 93°

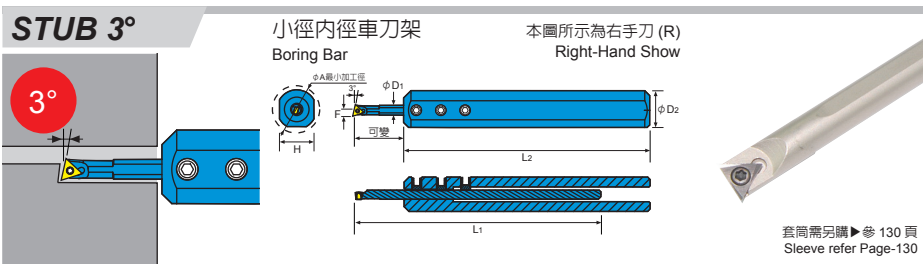
小徑內徑車刀架
Mini Boring Bar




本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 卷 130~132
Sleeve refer Page-130~132

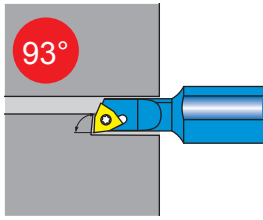
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		R	L	φ B	D	L	L1	H		螺絲 Screw	旗型扳手 Wrench		
鋼 Steel	S1606J-STUBR/L06-07	●		7	16	110	15	15	TB □□ 0601	CS20	T-6		
	S1607J-STUBR/L06-08	●		8	16	110	15	15					
	S1608J-STUBR/L06-09	●		9	16	110	15	15					
	S1609J-STUBR/L06-10	●		10	16	110	15	15					
合金鋼 Alloy Tool Steel	H1606J-STUBR/L06-07	●		7	16	110	15	15	TB □□ 0601	CS20	T-6		
	H1607J-STUBR/L06-08	●		8	16	110	15	15					
	H1608J-STUBR/L06-09	●		9	16	110	15	15					
	H1609J-STUBR/L06-10	●		10	16	110	15	15					



材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia		寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L	φ A	φ D1	H	L1	L2	F	φ D2				
硬 Carbide	C06J-STUBR/L06-07	●	●	7	6	15	110	100	3.5	16	TB □ □ 0601	CS20	T-6	

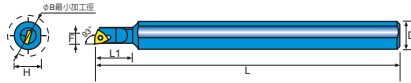


SWUB 93°



小徑內孔車刀架
Mini Boring Bar

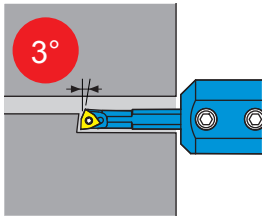
本圖所示為右手刀 (R)
Right-Hand Show



套筒需另購 ▶ 參 130~132
Sleeve refer Page-130~132

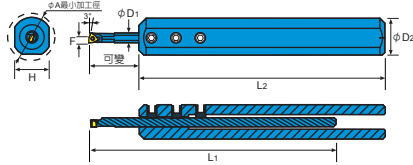
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		R	L	B	D	L	L1	H		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S1005J-SWUBR/L06-06	●		6	10	110	15	9	WB □ □ 0601	CS20	T-6	
	S1006J-SWUBR/L06-07	●		7	10	110	15	9				
	S06J-SWUBR/L06-08	●		8	6	110	12	5				
	S1205J-SWUBR/L06-06	●		6	12	110	15	11				
	S1605J-SWUBR/L06-06	●		6	16	110	15	15				
	S1606J-SWUBR/L06-07	●		7	16	110	15	15				
	S1607J-SWUBR/L06-08	●		8	16	110	15	15				
	S1608J-SWUBR/L06-09	●		9	16	110	15	15				

SWUB 3°



小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



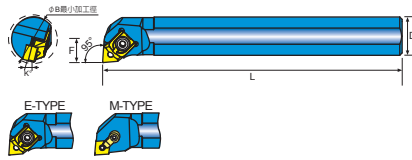
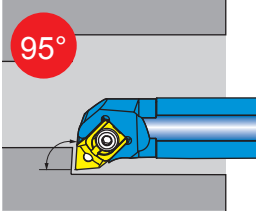
套筒需另購 ▶ 參 130 頁
Sleeve refer Page-130

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)						刀片 Insert	零件 Parts		價格 Price
		R	L	φ A	φ D1	H	L1	L2	F	φ D2	螺絲 Screw		旗型板手 Wrench		
硬 Carbide	C05H-SWUBR/L06-06	●		6	5	15	100	100	3	16	WB □ □ 0601	CS20	T-6		
	C06J-SWUBR/L06-07	●		7	6	15	110	100	3.5	16					
	C0807K-SWUBR/L06-08	●		8	7	15	125	100	4	16					

ECLN 95°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



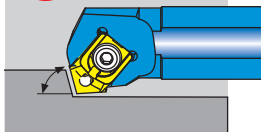
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		R	L		φ B	D	F	L								
		零件 Parts														
鋼 Steel	S32S-ECLNR/L12	●	●	40	32	22	250	14	CN □□ 1204 □□	SMC -432	LW-4B	CN 12-2	CS80	C-6	LW030 LW040	
	S32U-ECLNR/L12	●	●	40	32	22	350	14								
	S40T-ECLNR/L12	●	●	50	40	27	300	12								
	S40W-ECLNR/L12	●	●	50	40	27	450	12								
	S50U-ECLNR/L12	●	●	63	50	35	350	12								
	S50Y-ECLNR/L12	●	●	63	50	35	500	12								
	S60V-ECLNR/L12	●	●	72	60	36	400	10								
	S60X-ECLNR/L12	●	●	72	60	36	600	10								
	S63Y-ECLNR/L12	●	●	76	63	38	500	10								

刀頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench	價格 Price	
		R	L		B	D	F	L								K°
		零件 Parts														
鋼 Steel	S16Q-MCLNR/L09	●	●	22	16	11	180	17	CN □□ 0903 □□	-	LCS -509	CP50-21	CS70-20	LW020 LW025		
	S20R-MCLNR/L09	●	●	25	20	13	200	17								
	S20R-MCLNR/L12	●	●	25	20	13	200	17	CN □□ 1204 □□	-	LCS -511	CP50-21	CS70-20	LW025		
	S25R-MCLNR/L12	●	●	32	25	17	200	14							CP50-22	CS70-21
	S32S-MCLNR/L12	●	●	40	32	22	250	14				SMC -432	LCS -617	CP50-22	CS70-22	LW030
	S40T-MCLNR/L12	●	●	50	40	27	300	12								
	S50U-MCLNR/L12	●	●	63	50	35	350	12								

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

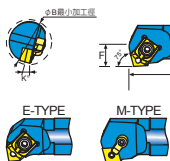
ECKN 75°

75°



內徑車刀架

Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

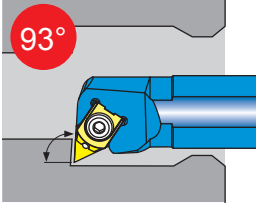


Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price	
		R	L		φB	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw		C扣環 Clasp
Steel 鋼	S32S-ECKNR/L12	●	●	40	32	22	250	14	CN □□ 1204 □□	SMC -432	LW-4B	CN 12-4	CS80	C-6	LW030 LW040	
	S40T-ECKNR/L12	●	●	50	40	27	300	12								
	S50U-ECKNR/L12	●	●	63	50	35	350	12								

Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench	價格 Price
		R	L		B	D	F	L							
Steel 鋼	S20R-MCKNR/L12	●	●	25	20	18	200	17	CN □□ 1204 □□	-	LCS -511	CP50-21	CS70-20	LW025	
	S25R-MCKNR/L12	●	●	32	25	17	200	14							
	S32S-MCKNR/L12	●	●	40	32	22	250	12							
	S40T-MCKNR/L12	●	●	50	40	27	300	12							
	S50U-MCKNR/L12	●	●	63	50	35	350	12							

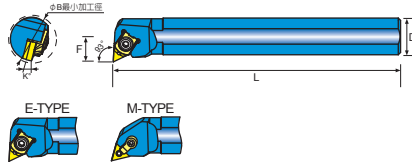
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

ETUN 93°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
		φB														
鋼 Steel	S25R-ETUNR/L16	●	●	32	25	17	200	12	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030	
	S25T-ETUNR/L16	●	●	32	25	17	300	12								
	S32S-ETUNR/L16	●	●	40	32	22	250	10								
	S32U-ETUNR/L16	●	●	40	32	22	350	10								
	S40T-ETUNR/L16	●	●	50	40	27	300	10								
	S40W-ETUNR/L16	●	●	50	40	27	450	10								
	S50U-ETUNR/L16	●	●	63	50	35	350	8			SMT -322	TN 16-3	CS80	C-6	LW025 LW040	
	S50Y-ETUNR/L16	●	●	63	50	35	500	8								
	S60V-ETUNR/L16	●	●	72	60	36	400	10								
	S60X-ETUNR/L16	●	●	72	60	36	600	10								
S63Y-ETUNR/L16	●	●	76	63	38	500	10									

本類 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
		B													
鋼 Steel	S16Q-MTUNR/L16A	●	●	22	16	11	180	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025	
	S20R-MTUNR/L16A	●	●	25	20	13	200	17							
	S25R-MTUNR/L16A	●	●	32	25	17	200	12							
	S32S-MTUNR/L16A	●	●	40	32	22	250	10							
	S40T-MTUNR/L16A	●	●	50	40	27	300	10							
	S50U-MTUNR/L16A	●	●	63	50	35	350	8			SMT -322	LCS -513	CP50-22	CS70-21	LW020 LW030

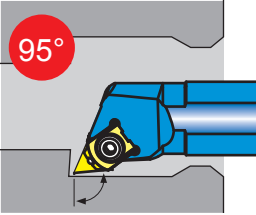
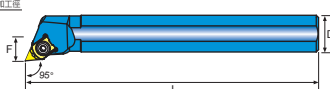
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

ETLN 95°

內徑車刀架

本圖所示為右手刀 (R)
Right-Hand Show

Boring Bar



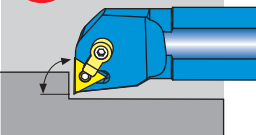
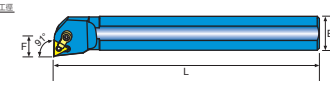
Shank 本頸	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price	
		R	L		φB	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw		C扣環 Clasp
Steel	S20R-ETLNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030	
	S25R-ETLNR/L16	●	●	32	25	17	200	12								

MTFN 91°

內徑車刀架

本圖所示為右手刀 (R)
Right-Hand Show

Boring Bar

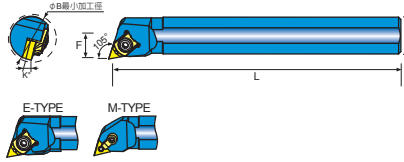
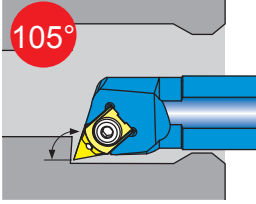


Shank 本頸	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	
Steel	S20R-MTFNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025	
	S25R-MTFNR/L16	●	●	32	25	17	200	12				CP50-22	CS70-21		
	S32S-MTFNR/L16	●	●	40	32	22	250	10	SMT -322	LCS -513	CP50-22	CS70-21	LW020 LW030		
	S40T-MTFNR/L16	●	●	50	40	27	300	10				CS70-22			
	S50U-MTFNR/L16	●	●	63	50	35	350	8							

ETQN 105°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price	
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp		L 型板手 Wrench
鋼 Steel	S20R-ETQNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030		
	S25R-ETQNR/L16	●	●	32	25	17	200	12									
	S32S-ETQNR/L16	●	●	40	32	22	250	10									
	S40T-ETQNR/L16	●	●	50	40	27	300	10		SMT -322	LT-4	TN 16-3	CS80	C-6	LW025 LW040		
	S50U-ETQNR/L16	●	●	63	50	35	350	8			LT-3						

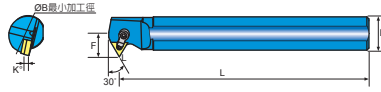
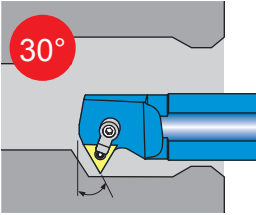
本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
鋼 Steel	S20R-MTQNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025		
	S25R-MTQNR/L16	●	●	32	25	17	200	12					CP50-22	CS70-21		
	S32S-MTQNR/L16	●	●	40	32	22	250	10								
	S40T-MTQNR/L16	●	●	50	40	27	300	10		SMT -322	LCS -513	CP50-22	CS70-22	LW020 LW030		
	S50U-MTQNR/L16	●	●	63	50	35	350	8								

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

MTWN 30°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

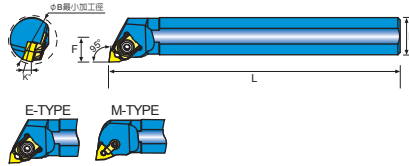
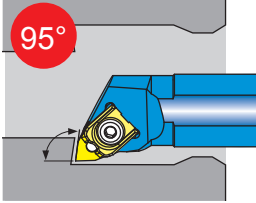


Shank 柄頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L	B	D	F	L	K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench		
Steel 鋼	S16Q-MTWNR/L16	●	●	21	16	11	150	20	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW025 LW020	
	S20R-MTWNR/L16	●	●	27	20	14	200	17							
	S25R-MTWNR/L16	●	●	32	25	17	200	12							
	S32S-MTWNR/L16	●	●	39	32	20	250	17		SMT -322	LCS -513	CP50-22	CS70-21	LW020 LW030	
	S40T-MTWNR/L16	●	●	50	40	24	300	15							
	S50U-MTWNR/L16	●	●	57	50	29	350	12							

EWLN 95°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

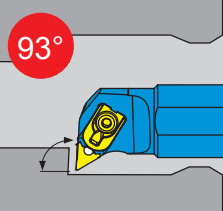


本類 Straink	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price			
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp		L 型板手 Wrench		
鋼 Steel	S20R-EWLN/R/L06	●	●	25	20	13	200	17	WN □□ 0604 □□	-	LT-2	WN 06-2	CS 60E	C-5	LW025 LW030				
	S25R-EWLN/R/L06	●	●	32	25	17	200	14											
	S25R-EWLN/R/L08	●	●	32	25	17	200	14											
	S25T-EWLN/R/L08	●	●	32	25	17	300	14	WN □□ 0804 □□	-	LW-3	WN 08-3							
	S32S-EWLN/R/L08	●	●	40	32	22	250	14											
	S32U-EWLN/R/L08	●	●	40	32	22	350	14											
	S40T-EWLN/R/L08	●	●	50	40	27	300	12											
	S40W-EWLN/R/L08	●	●	50	40	27	450	12											
	S50U-EWLN/R/L08	●	●	63	50	35	350	12											
	S50Y-EWLN/R/L08	●	●	63	50	35	500	12											

本類 Straink	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
鋼 Steel	S16Q-MWLN/R/L06	●	●	22	16	11	180	20	WN □□ 0604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025		
	S20R-MWLN/R/L08	●	●	25	20	13	200	17								
	S25R-MWLN/R/L08	●	●	32	25	17	200	14	WN □□ 0804 □□	-	LCS -511	CP50-21	CS70-20	LW025		
	S32S-MWLN/R/L08	●	●	40	32	22	250	14				CP50-22	CS70-21	LW025 LW030		
	S40T-MWLN/R/L08	●	●	50	40	27	300	12								
	S50U-MWLN/R/L08	●	●	63	50	35	350	12								
											SMW -422	LCS -617	CP50-22	CS70-21	LW030	
											CS70-22					

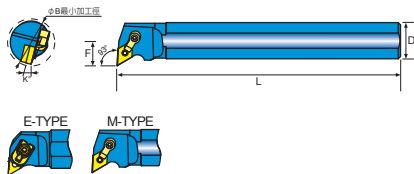
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

EDUN 93°



內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



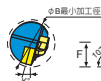
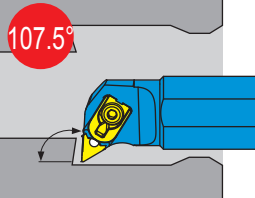
Shank 本類	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C扣環 Clasp	L型板手 Wrench	
Steel 鋼	S40T-EDUNR/L15	●	●	50	40	27	300	10	DN □□ 1504 □□	SMD -463	LD-1	DN15	CS80	C-6	LW030 LW040	
	S40T-EDUNR/L15A	●	●	50	40	27	300	10	DN □□ 1506 □□	SMD -466	LW-4	DN15	CS80	C-6		
	S50U-EDUNR/L15	●	●	63	50	35	350	10								
	S50U-EDUNR/L15A	●	●	63	50	35	350	10								

Shank 本類	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench		
Steel 鋼	S25R-MDUNR/L15	●	●	32	25	17	200	12	DN □□ 1504 □□	-	LCS-511	CP50-22	CS70-21	LW025 LW030		
	S32S-MDUNR/L15	●	●	40	32	22	250	10								
	S40T-MDUNR/L15	●	●	50	40	27	300	10	DN □□ 1504 □□	SMD -463	LCS-619	CP50-24	CS70-22	LW030		
	S50U-MDUNR/L15	●	●	63	50	35	350	10								

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.
- ◆ 此刀架本體共用
- ◆ DN□□1504 and DN□□1506 inserts can be use the same tool body.

EDQN 107.5°

 內徑車刀架
Boring Bar

 本圖所示為右手刀 (R)
Right-Hand Show


本廠 Stank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	
鋼 Steel	S40T-EDQNR/L15	●	●	50	40	27	300	10	DN □□ 1504 □□	SMD -463	LD-1	DN15	CS80	C-6	LW030 LW040	
	S50U-EDQNR/L15	●	●	63	50	35	350	10								
	S40T-EDQNR/L15A	●	●	50	40	27	300	10	DN □□ 1506 □□	SMD -466	LW-4	DN15	CS80	C-6		
	S50U-EDQNR/L15A	●	●	63	50	35	350	10								

本廠 Stank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
鋼 Steel	S25R-MDQNR/L15	●	●	32	25	17	200	12	DN □□ 1504 □□	-	LCS- 511	CP50-24	CS70-21	LW025 LW030		
	S32S-MDQNR/L15	●	●	40	32	22	250	10								
	S40T-MDQNR/L15	●	●	50	40	27	300	10		SMD -463	LCS -619				LW030	
	S50U-MDQNR/L15	●	●	63	50	35	350	10								

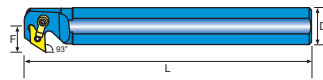
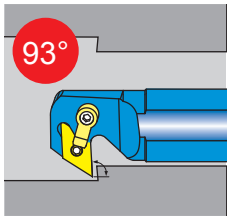
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.
- ◆ 此刀架本體共用
- ◆ DN □□ 1504 and DN □□ 1506 inserts can be use the same tool body.



MDZN 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

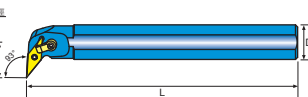
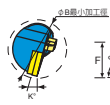
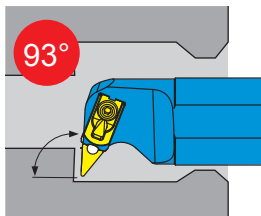


本型 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	
鋼 Steel	S32S-MDZNR/L15	●	●	40	32	22	250	17	 DN □□ 1504 □□	 SMD -463	 LCS -619	 CP50-22	 CS70-22	 LW030	
	S40T-MDZNR/L15	●	●	50	40	27	300	15							
	S50U-MDZNR/L15	●	●	63	50	35	350	12							

EVUN 93°

內徑車刀架 Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



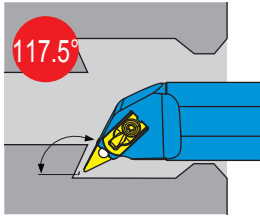
本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		φB	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	
		鋼 Steel	S40T-EVUNR/L16	●	●	50	40	26	300	15	VN □□ 1604 □□	SMV -322	LT-3	VN16	CS 60E	C-5
	S50U-EVUNR/L16	●	●	63	50	32	350	12								

本頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
		鋼 Steel	S25R-MVUNR/L16	●	●	36	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-22	CS70-21	LW020 LW030
	S32S-MVUNR/L16	●	●	42	32	22	250	17								
	S40T-MVUNR/L16	●	●	50	40	26	300	15								
	S50U-MVUNR/L16	●	●	63	50	32	350	12								CS70-22

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

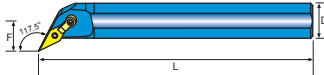
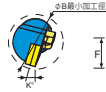


EVQN 117.5°



內徑車刀架
Boring Bar

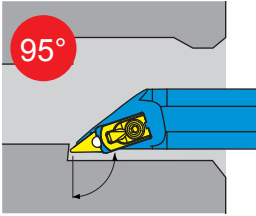
本圖所示為右手刀 (R)
Right-Hand Show

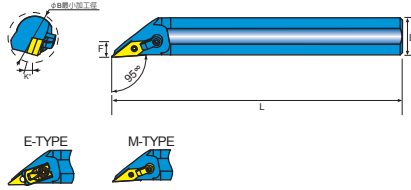


材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φB	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
鋼 Steel	S40T-EVQNR/L16	●	●	50	40	26	300	15	VN □□ 1604 □□	SMV -322	LT-3	VN16	CS 60E	C-5	LW025 LW030	
	S50U-EVQNR/L16	●	●	63	50	32	350	12								

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L	B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
鋼 Steel	S25R-MVQNR/L16	●	●	32	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-22	CS70-21	LW020 LW030	
	S32S-MVQNR/L16	●	●	42	32	22	250	17							
	S40T-MVQNR/L16	●	●	50	40	26	300	15							
	S50U-MVQNR/L16	●	●	63	50	32	350	12					CP50-22		CS70-22

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

EVLN 95°

 內徑車刀架
Boring Bar

 本圖所示為右手刀 (R)
Right-Hand Show


材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		φ B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	
		鋼 Steel	S40T-EVLNR/L16	●	●	50	40	26	300	15	VN □□ 1604 □□	SMV -322	LT-3	VN16	CS 60E	C-5
鋼 Steel	S50U-EVLNR/L16	●	●	63	50	32	350	12								

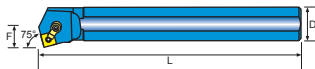
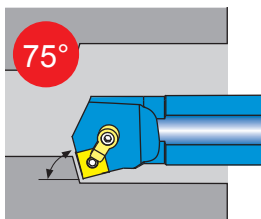
材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price			
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench				
		鋼 Steel	S25R-MVLNR/L16	●	●	36	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-24	CS70-21	LW020 LW030			
鋼 Steel	S32S-MVLNR/L16	●	●	42	32	22	250	17	SMV -322										
鋼 Steel	S40T-MVLNR/L16	●	●	50	40	26	300	15											
鋼 Steel	S50U-MVLNR/L16	●	●	63	50	32	350	12											

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

MSKN 75°

內徑車刀架
Boring Bar

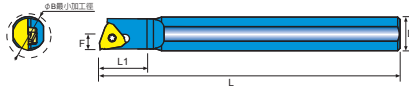
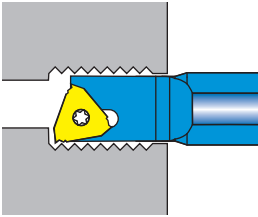
本圖所示為右手刀 (R)
Right-Hand Show



材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price			
		R	L	B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench				
鋼 Steel	S20R-MSKNR/L12	●	●	25	20	13	200	17	SN □□ 1204 □□	-	LCS -511	CP50-21	CS70-20	LW025				
	S25R-MSKNR/L12	●	●	32	25	17	200	14				CP50-22	CS70-21	LW025 LW030				
	S32S-MSKNR/L12	●	●	40	32	22	250	14		SMS -432	LCS -617	CP50-22	CS70-21	LW030				
	S40T-MSKNR/L12	●	●	50	40	27	300	12										
	S50U-MSKNR/L12	●	●	63	50	35	350	12										

SINR/L

 內徑螺紋車刀架
Threading Boring Bar

 本圖所示為右手刀 (R)
Right-Hand Show


本圖 Shank	產品型號 Model No	在庫 Stock		寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	D	L	L1	B	墊片 Shim	墊片 Shim	螺絲 Screw	螺絲 Screw	旗型板手 Wrench	L型板手 Wrench		
鋼 Steel	SNR0005H-06	●		12	100	10	6.4	06IR	-	-	CS20	-	T-6		
	SNR0008K-08	●		16	125	15	9	08IR	-	-	CS22	-	T-7		
	SINR/L-1012-11	●	●	12	150	25	10	11R/ER	-	-	CS30	-	T-10	-	
	SINR/L-1210-11	●	●	10	150	25	12	11R/ER							
	SINR/L-1216-11	●	●	16	150	25	12	11R/ER							
	SINR/L-1516-11	●	●	16	150	30	15	11R/ER							
	SINR/L-1616-16	●	●	16	150	20	16	16R/ER							
	SINR/L-2016-16	●	●	16	150	20	20	16R/ER	AI16	AE16	CS35115	CS6-0306	T-15	LW025	
	SINR/L-2420S-16	●	●	20	180	40	24	16R/ER							
	SINR/L-3025S-16	●	●	25	200	40	30	16R/ER							
	SINR/L-3732S-16	●	●	32	250	45	37	16R/ER	AI22	AE22	CS45115	CS6-0406	LW030		
	SINR/L-3025S-22	●	●	25	200	40	30	22R/ER							
	SINR/L-3732S-22	●	●	32	250	45	37	22R/ER							

- ◆ IR: 右手刀片 Right hand insert
- ◆ ER: 左手刀片 Left hand insert